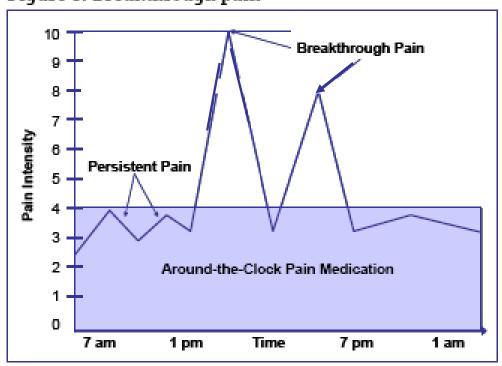
Pain Control

Figure 1. Breakthrough pain^{25,26}



Persistent pain

+

Breakthrough pain

Breakthrough pain

Temporal pattern

- Median episodes 4/day (range 1-60/day)
- Peak onset 3 min (43% of the 53 patients) to 5 min
- Median duration 30 min (range 1-240min)¹

Intensity

- Slight 16% (*n*= 58)
- Moderate 46% (*n*=167)
- Severe 36% (n= 128)
- Excruciating 2% (n= 8) ²

Fentora™

(fentanyl buccal/Sublingual tablet)

Fentanyl properties

- Highly lipophilic: crosses membranes rapidly
- Rapid redistribution into tissue
- Protein binding 80-85%
- Extensive first-pass metabolism
- Hepatic metabolism primarily by CYP 3A4
- Metabolites not pharmacologically active
- Mainly renal excretion
- Crosses the placenta and has been detected in breast milk.

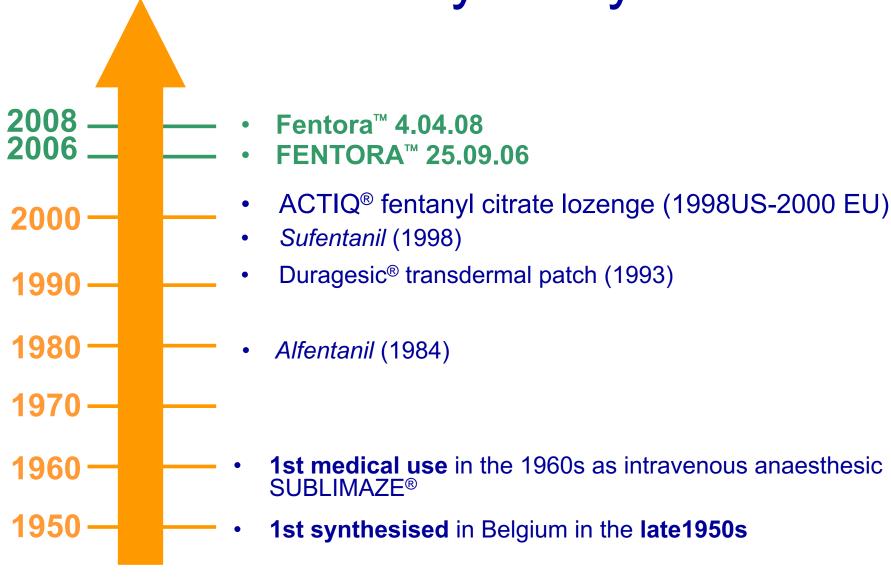
Fentanyl

Estimated potency 80 times that of morphine

No ceiling effect for analgesia

"Clean drug"

Fentanyl story



the Oromucosal route

"Convenient" routes:



- Drug is swallowed and absorbed by the gastrointestinal tract
- Absorption may be incomplete due to **first-pass** metabolism
- Absorption may be **delayed** due to physiological factors



Avoids the first pass effect

Does not provide a fast action

- Partially avoids first pass-effect
 - Variability of absorption



- Avoids first pass-effect
 - Nasal irritation in some patients

Oromucosal

Oral Transmucosal Delivery

- Oral transmucosal delivery
 - Long history: nitroglycerine 1800s
 - Oral mucosa is composed of epithelial cells¹
 - no keratin
 - Allows direct access to the systemic circulation





- Convenient route
- Drug is partially absorbed across buccal or sublingual mucosa
- May permit drug to reach point of action sooner
- Nevertheless, some drug (and in certain cases a substantial amount) may still be swallowed and undergo first-pass metabolism

Rational: the needs

- 50-90% of patients treated for chronic cancer pain experience BTCP episodes¹
- SAOs are the current standard treatment for BTCP²
- ACTIQ® has a shorter onset of action³ compared with orally administered fentanyl but it has some drawbacks with the mode of administration
- Still need to improve the time to onset of pain relief

OraVescent® Technology (OVT): A Novel Drug Delivery System

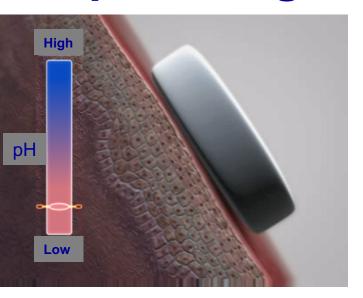
Dynamic Alteration of Salivary pH

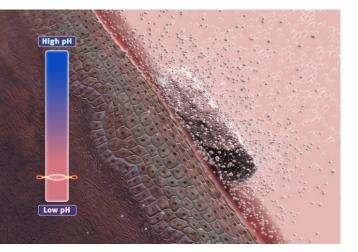
For drugs characterised as weak bases (eg fentanyl)



Note: Most oral transmucosal drug delivery methods have little effect on the pH of saliva, which is roughly neutral Generally less than optimal

Optimising Dissolution

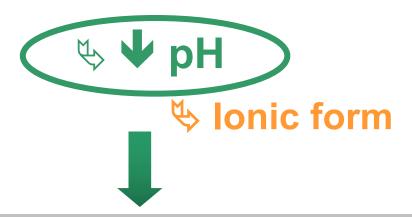




Pather et al (2001). *Drug Deliv Tech*, 1: 54-57. Durfee et al (2006). *Am J Drug Deliv*. 4: 1-5.





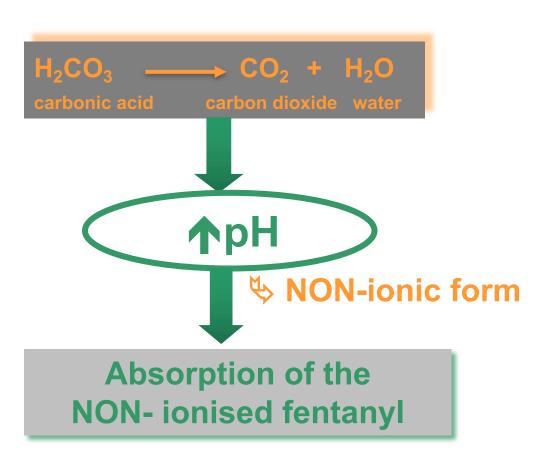


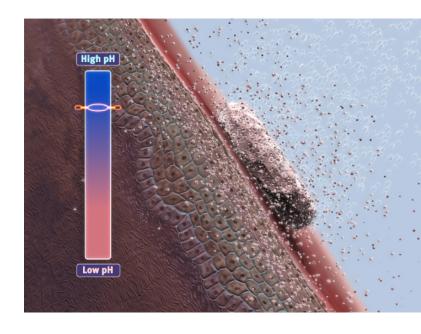
Dissolution of ionised fentanyl

The OVT utilises an effervescent reaction

Enhancing Absorption

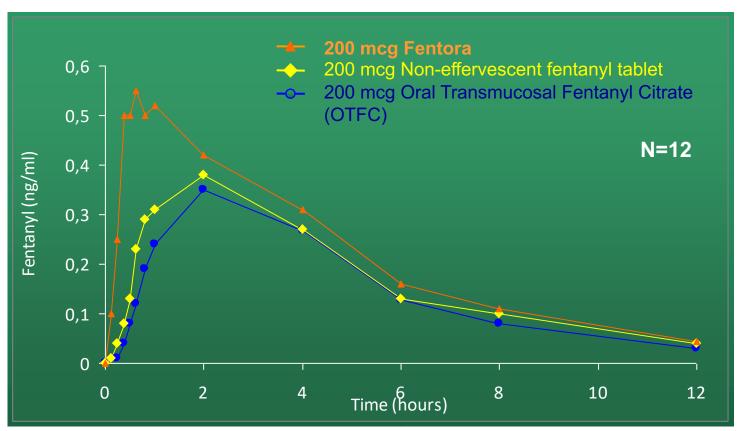
Carbonic acid dissociates into CO₂ and H₂O
 CO₂ released out of solution or is absorbed across oral mucosa





Fentanyl Serum Concentrations

Fentora™ vs Other Formulations



T_{max} occurred earlier and C_{max} and AUC_{0-∞} were greater with Fentora than with formulations not utilising OraVescent technology

- 1. Pather et al (2001). Drug Deliv Tech, 1: 54-57.
- 2. Durfee et al (2006). Am J Drug Deliv, 4: 1-5.

PK/PD studies submitted to the EMEA

| Study ID | Study objective | Dose FBT | |
|---|--|---|--|
| 099-11 * <i>M Darwish Clinl Ther May 2006; 28 (5): 715-725</i> | Bioavailability, dose proportionality, bioequivalence | 270-1300 μg single dose | |
| 099-18* <i>M Darwish Clin Pharmacokinet 2005; 44 (12): 1279-1286</i> | Dose proportionality | 200-1080 μg single dose | |
| 1026/BE/US* M Darwish Clin pharmackinet 2006; 45 (8): 843-850 | Bioequivalence (4 x 100 µg tablets vs. 1 x 400 µg) | 400 μg single dose | |
| 1027/PK/US* M Darwish Clinical Therapeutics 2006; 28 (5): 707-714 | Dose proportionality | 100-800 µg single dose | |
| 1028/BA/US* M Darwish Clinical methodology 2007; 47: 1-8 | Bioavailability (buccal/ swallowed/i.v.) | 400 μg 800 μg single dose | |
| 1029/PK/US* M Darwish J of clin pharmacology 2007; 47: 56-63 | PK (single/multiple dose) | 400 μg single dose, 400 μg x 4 for 5 days | |
| 1037/PK/US* | PK, dose proportionality | 600-1200 µg single dose | |
| 099-16 ** M. Darwish Clin Drug Invest 2007; 27 (9): 605-611 | Safety/tolerability Opioid- tolerant cancer patients with or without mucositis | 200 μg single dose | |

^{*}Healthy volunteers 18-45/55 years

^{**}Opioid-tolerant cancer patients ≥ 18 years with or without mucositis

Pharmacokinetics Summary

- Absolute bioavailability is 65%, with 48% rapidly absorbed across the oral mucosa
- Early systemic exposure (C_{max}, t_{max}, AUC_{0-tmax}) was higher with Fentora[™] vs. ACTIQ
- Fentora™ demonstrated linear pharmacokinetics from 100µg up to 1000µg
- Possible multiple units during titration

Efficacy and Safety Studies

| Study number | Population | Study objective |
|---|--|--|
| 099-14 R. Portenoy The clinical Journal of Pain 2006; 22 (9): 805-811 | Opioid-tolerant patients with cancer and BTP | Efficacy and safety |
| 3039/BP/US N Satklin The journal of supportive oncology 2007; 15 (7): 327-334 | Opioid-tolerant patients with cancer and BTP | Efficacy and safety |
| POOLED DATA 9914-3039 POSTER Perry Fine- American Academy of Pain Medicine, February 12-16, 2008, Orlando, Florida. | Opioid-tolerant patients with cancer and BTP | Safety |
| 099-15 POSTER A.S. Weinstein, R. Thakur, J.Messina, F. Xie ASPE, Sep 6-9, 2007, Las Vegas, NV | Opioid-tolerant patients with cancer and BTP | Long term Safety and efficacy open-label study |

A Multicenter, Double-Blind, Placebo-Controlled Study of FBT for the Treatment of Breakthrough Pain in **Opioid-Tolerant Patients** with Cancer Study 99-14

R.Portenoy The clinical Journal of Pain 2006; 22 (9): 805-811



Objective > To evaluate the efficacy, safety and tolerability of Fentora™ in opioid-treated patients with cancer-related BTCP

Study Design 9914

Study design: > **Titration phase** : open-label phase Efficacy phase: randomised, double-blind placebo-controlled Titrate to dose that effectively **10 BTP** 800 mcg manages 2 episodes treated in a 600 mcg consecutive predetermined sequence 400 mcg **BTP** episodes with FentoraTM or placebo 200 mcg (7 FentoraTM, 3 placebo) 100 mcg -Visit 2 Visit 4 Visit 1 Visit 3 Open-label Fentora® Randomized, double-End of study or **Screening** dose-titration period blind treatment period early termination ≈14 davs ≈21 days ≈21 days

Note: Patients were not allowed to titrate above 800 µg.

Successful dose: satisfactory relief within 30 minutes, without unacceptable adverse effects, during the 2 consecutive BTP episodes.

R.Portenoy The clinical Journal of Pain 2006; 22 (9): 805-811

Study 9914: Criteria

Primary Endpoint

> SPID₃₀

Sum of the patient Pain Intensity Differences (PID) measured at 15 and 30 minutes

Secondary Endpoints

> Pain Intensity (PI):

Measured on a 11-point numeric scale from 0 (no pain) to 10 (worst pain), recorded immediately before dosing (0 minutes) and at 15, 30, 45, and 60 minutes after dosing

- > PID at each time and % of BTP with improvement of 33% & 50%
- > Pain Relief (PR):

Measured on a 5-point numeric scale Assessed at **15**, **30**, **45**, **and 60** minutes after dosing

- Total Pain Relief: TOTPAR
- Patient-rated global assessment of study drug performance (GMP), measured on a 5-point scale Completed at 30, 60 minutes after dosing
- > Use of standard medication used for rescue

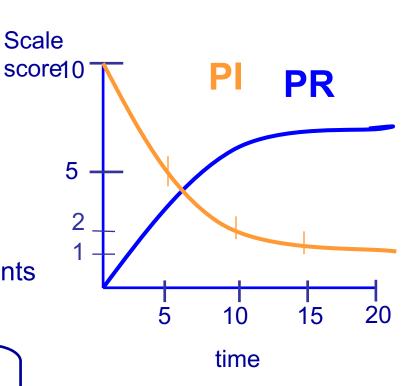
Definitions

Efficacy criteria

PID: Pain Intensity Difference

- **SPID:**Sum of Pain Intensity Difference
- TOTPAR: the sum of PR scores at ≠ time points post dose;

| Time min | PI PID | |
|----------|--------|----|
| 0 | 10 | na |
| 5 | 5 | 5 |
| 10 | 2 | 8 |
| 15 | 1 | 9 |



Study 9914- Key Inclusion Criteria

PopulationTo be included

- Opioid-treated patients with cancerrelated BTP.
- <u>Cancer patients</u>: Histologically documented diagnosis of a malignant solid tumor or a hematologic malignancy with cancerrelated pain
- Eastern Cooperative Oncology Group (ECOG) performance status rating ≤2, and a life expectancy
 ≥3 months
- Opiods treated patients: Receiving 60-1000 mg morphine/day or 50-300 µg per hour transdermal fentanyl or opioid equivalent for at least a week for cancer-related pain
- <u>BTCP</u>: Adult patients with 1-4 BTCP episodes per day (defined as temporary flares of severe)

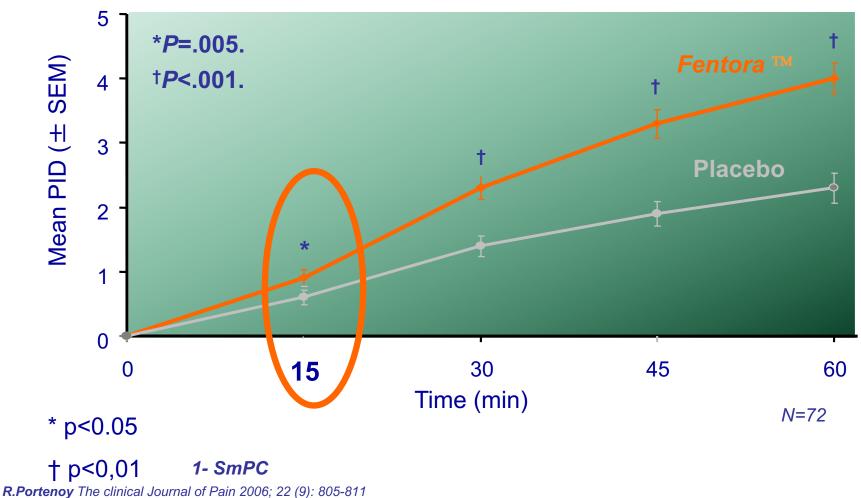
Study 9914: Results Patient Demographics/ Baseline Characteristics

≻Type of Cancer

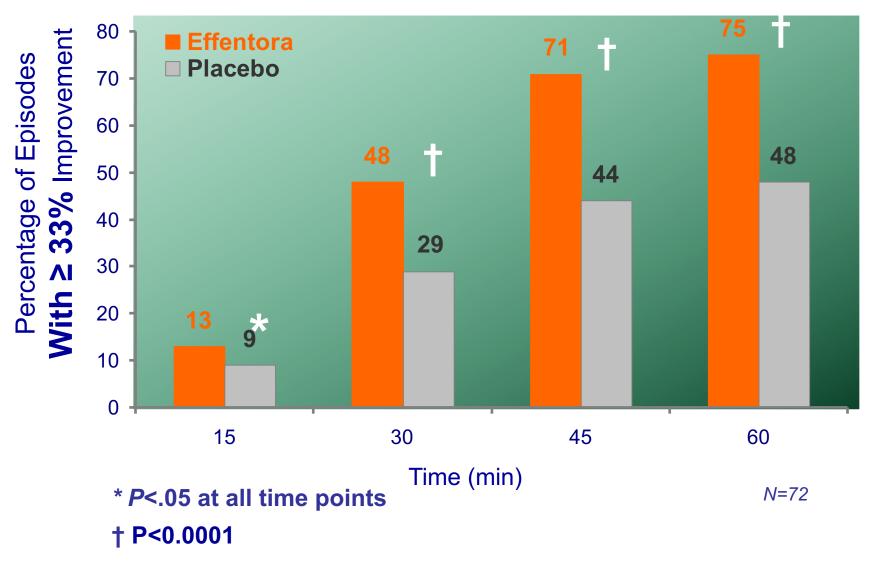
| | N=123 | |
|----------------|---------|--|
| | n (%) | |
| Lung | 28 (23) | |
| Breast | 22 (18) | |
| Haematological | 12 (10) | |
| Prostate | 12 (10) | |
| Unknown | 9 (7) | |
| Colorectal | 9 (7) | |
| Pancreatic | 8 (7) | |
| Gynaecological | 6 (5) | |

Study 9914 results: Mean Pain Intensity Difference (PID) Over Time

 \triangleright mSPID₃₀ Fentora[™] = 3.2 ± 2.6, Placebo = 2.0 ± 2.21 p<0.0001¹



Study 9914 Results: Clinically Significant Change in Pain Intensity



A Double-Blind, Placebo-Controlled Study to Evaluate the Efficacy, Safety of Fentora[™] in Opioid-Tolerant Patients with Cancer and Breakthrough Pain

Study 3039

N Satklin the journal of supportive oncology 2007; 15 (7): 327-334



➤ To evaluate the efficacy and tolerability of Fentora[™] for BTCP in opioid-tolerant patients with cancer-related chronic pain, expanding upon previous findings by examining the effects of Fentora[™] versus placebo at both earlier and later time points following dosing

Study 3039: Criteria

Primary Endpoint

> SPID₆₀

Sum of the patient Pain Intensity Differences (PID) measured from 5 to 60 minutes

Secondary Endpoints

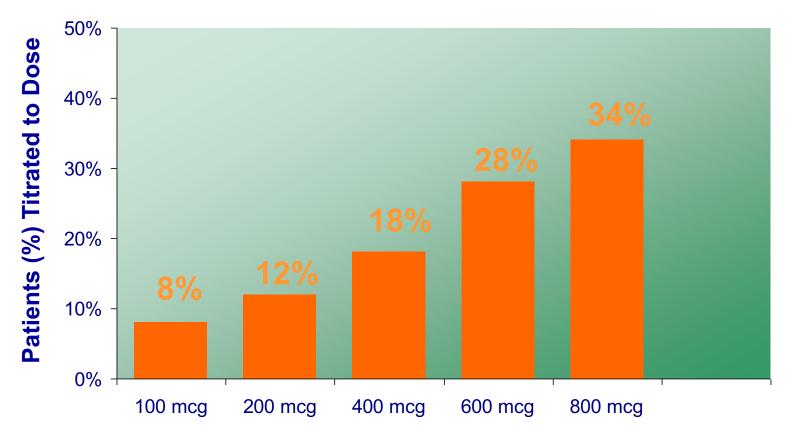
> Pain Intensity (PI):

Measured on a 11-point numeric scale from 0 (no pain) to 10 (worst pain), recorded immediately before dosing (0 minutes) and at 5, 10, 15, 30, 45, 60, 90, and 120 Minutes after dosing

- > PID at each time and % of BTCP episodes with improvement of 33% & 50%
- Pain Relief (PR):
 Measured on a 5-point scale, assessed at 15, 30, 45, and 60 minutes after dosing
- > Total Pain Relief: TOTPAR at 60, 90, and 120 minutes
- Patient-rated global assessment of study drug performance (GMP), measured on a 5-point scale completed at 30, 60 minutes after dosing
- > Use of standard medication used for rescue

Study 3039 results: Titration phase: Successful Dose of Fentora[™]

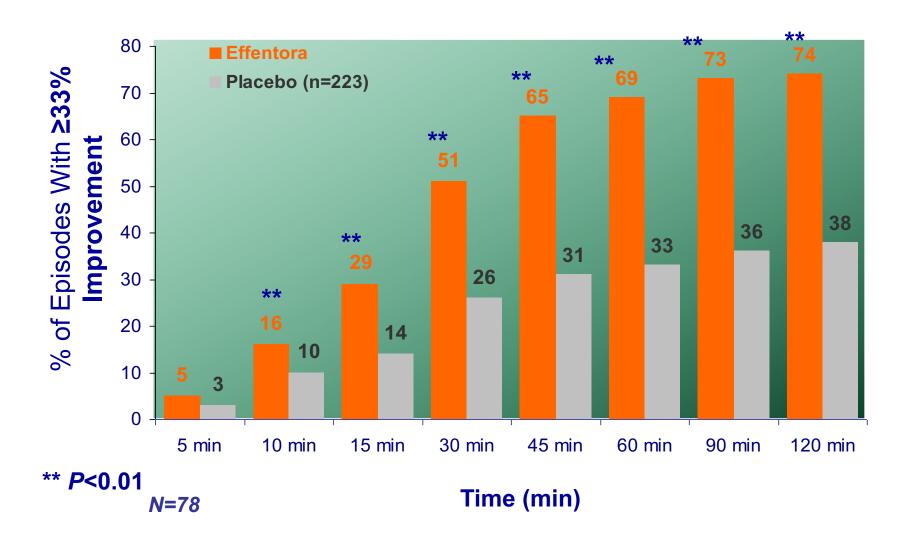
> 70% of patients reached a successful dose



Successful dose =

The dose strength that provided adequate analgesia for 2 consecutive episodes of BTP without unacceptable adverse events.

Study 3039 results: Clinically Significant Change in Pain Intensity



Efficacy Studies conclusions

- 70% of patients found a successful Fentora[™] dose in the range of 100µg to 800 µg
- FentoraTM was consistently and significantly superior to placebo on all measures of efficacy
- Efficacy observed as early as 10 minutes after taking Fentora[™] and increased through 120 minutes
- Episodes treated with placebo were twice as likely to require rescue medication as those treated with FentoraTM
- Adverse events were typical of those observed with opioids; no respiratory depression reported in <u>clinical trial</u>

Safety conclusions

- Most common adverse events were typical of opioids
- Most AEs were mild to moderate in severity
- 10% of patients experienced at least one AE related to the tablet application
- The most frequent AE (≥10% patients) were the following:
 - Nausea, dizziness, vomiting,.
 - AE related to the application site were reported for 9% patients
- The incidence and type of adverse events did not appear to be dose related
- The rapid absorption of Fentora™ did not appear to affect the type or severity of adverse events

EAPC, ESMO, NCCN recommendations: ROOs are preferred medication for BTcP



Oral transmucosal fentanyl formulations are more effective than immediate-release oral morphine and that intranasal fentanyl affords faster analgesia than the oral transmucosal formulation.

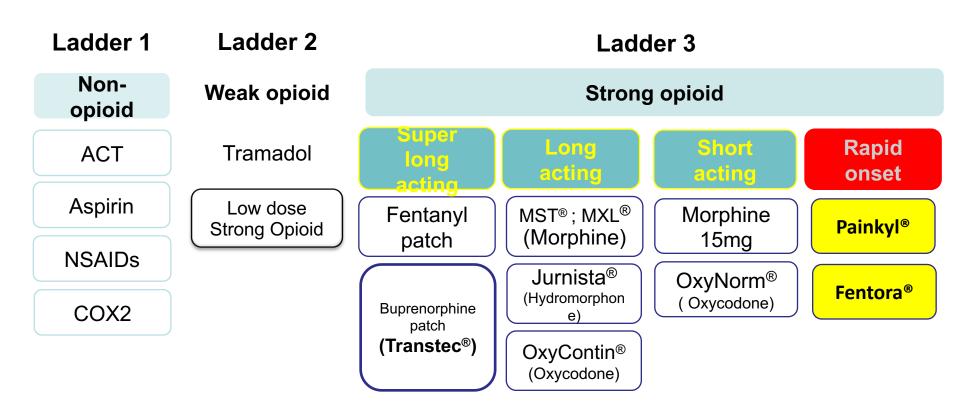


 Consider rapidly acting transmucosal fentanyl in opioid-tolerant patients for brief episodes of incident pain not attributed to inadequate dosing of around-the-clock opioid.



 Intravenous opioids; buccal, sublingual and intranasal fentanyl drug delivery have a shorter onset of analgesic activity in treating BTP episodes in respect to oral morphine.

Opioid classification



FENTORA 適用症:

fentanyl buccal soluble tab 口頰錠

適用於18 歲以上, 對正在使用日夜連續型(around-the-clock) 鴉片類藥物來治療癌症相關的持續性疼痛有耐藥性的癌症患者所發生的突發性疼痛(breakthrough pain)。所謂患者對日夜連續型鴉片類藥物有耐藥性, 係指每日使用下列藥物:

at least 60 mg of oral morphine daily,

at least 25 mcg/hr. of transdermal fentanyl,

at least 30 mg of oral oxycodone daily,

at least 8 mg of oral hydromorphone daily,

at least 25 mg oral oxymorphone daily,

或每日使用具有等止痛劑量之其他鴉片類藥物。

病患在使用FENTORA 同時,必須規律性使用日夜連續型鴉片類藥物。



1. Peel it.

Patient bends and peels blister backing to expose tablet.*

放置於上頰及牙齦之間 (除此之外,也可將口頰錠置於舌下 也能產生一樣的藥效)

2. Place it.

Patient **immediately** places entire tablet in the buccal cavity above a rear molar.



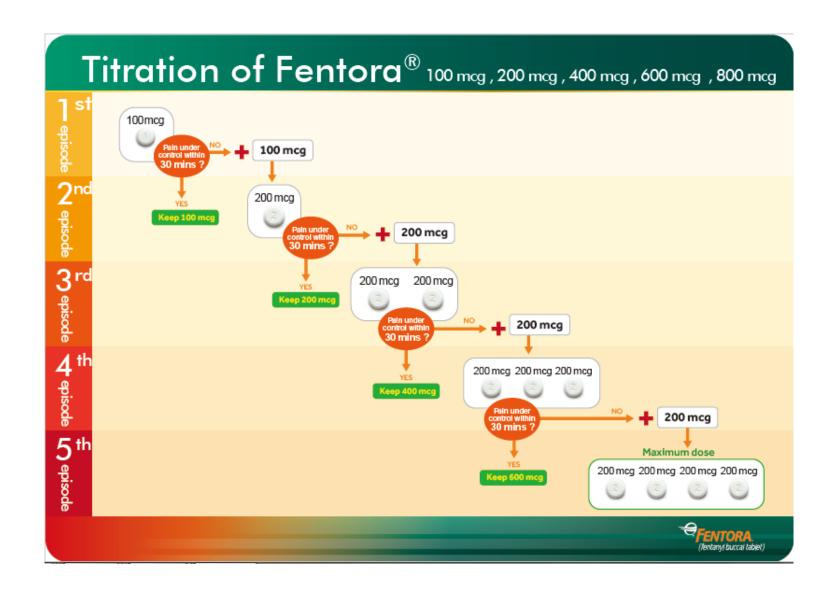
Tablet dissolves in approximately 14 to 25 minutes, without active administration.[†]

[†]If remnants from the tablet remain after 30 minutes, they may be swallowed with a glass of water. *FENTORA* [package insert]. Frazer, PA: Cephalon, Inc.; 2007.



^{*}Tablet should not be stored once removed from the blister package, as the tablet integrity may be compromised and risk of accidental exposure to a tablet can occur.

Titration



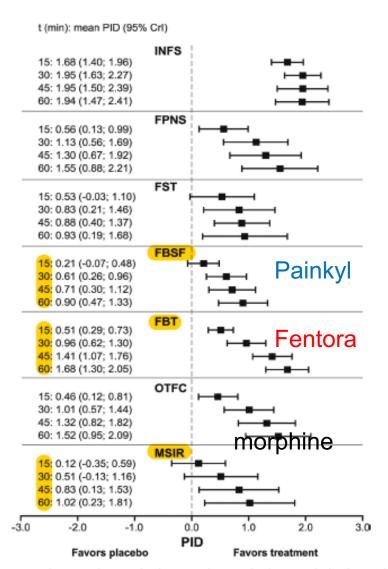


Fig. 3. PID of BTCP medications relative to placebo. PIDs relative to placebo were calculated for each medication by subtracting a pooled reference estimate of PID for placebo (derived from a fixed-effects meta-analysis of the results from the placebo-controlled trials included in the network meta-analysis). Pooled placebo data allow for standardization across studies. PID = pain intensity difference; BTCP = breakthrough cancer pain; CrI = credibility interval; INFS = intranasal fentanyl spray; FPNS = fentanyl pectin nasal spray; FST = fentanyl sublingual tablets; FBSF = fentanyl buccal soluble film; FBT = fentanyl buccal tablets; OTFC = oral transmucosal fentanyl citrate; MSIR = morphine sulfate immediate release.

ROOs meta-analysis

Zeppetella et al. JPSM 2014; 47: 772-784

| 藥品 | 劑量與健保價 | 劑型/投藥方式 ^{1,2} | 使用方法1,2 | 專利釋放技術 ^{1,2} | 外觀與大小 |
|---------|---|--|--|--|--|
| Painkyl | 200mcg: 275元 400mcg: 550元 (275x2) | FBSF: 口頰溶片 黏貼於口頰 | 每次突發性 疼痛發作時 僅可給予一 次劑量, 距 離下次間隔 2小時。 | BEMA® (BioErodible MucoAdhesive) Film Technology | 0.88 cm 1.5 cm 200 μg 600 μg |
| Fentora | 100mcg: 220元 200mcg: 250元 400mcg: 500元 (250x2) | FBT: 口頰錠 含於口頰與舌下 兩種給藥方式 BUCCAL Bebreen the cheek and the gum SUBLINGUAL Under the tongue | 每疼先劑鐘善一量次隔次痛給量後可次距痛的一量,不可以上,不可以上,不可以,不可以,不可以,不可以,不可以,不可以,不可以,不可以,不可以,不可以 | OraVescent® drug delivery Technology | 0.6 cm 0.8 cm 100 mcg 200 mcg Initial dose |